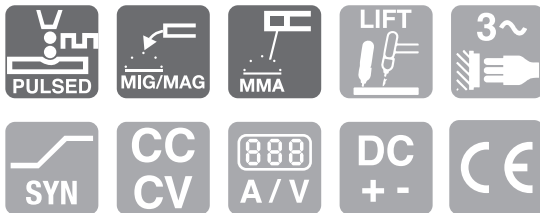




Inverter



- Spatter free exceptional welding characteristics in both double pulse and pulse MIG on any material and with any gas
- Perfect performance with MIG/MAG Pulse
- Synergic digital control
- Maximum efficiency
- Able to operate with generators
- Adjusting the sensitivity of current with digital display
- High level wave form control technology

Extra Functions

- Waveform control for added stability of the arc, even at low current levels
- MIG / Lift-TIG, MMA, FCAW and Gauging modes
- Current-Voltage adjustment possible during welding
- 4 roll wire feeding unit
- 2T/4T Trigger modes
- Arc Force
- Hot Start
- Arc Control

Usage Areas

- Production
- Construction
- Pipe Lines
- Shipyards
- Maintenance and Repair Applications
- Energy Plants

Input Voltage	V	3 Phase, 50/60 Hz, 400 V ±%10
Installed Power	kW	25
Delayed Fuse	A	40
No Load Voltage	V	106
Welding Current Range	A	60-500
Output Voltage Range	V	17-39
Duty Cycle at (40°C)	%100 %60	387 / 500
Standards		EN IEC 60974-1 / EN IEC 60974-10
Protection Class	IP	21 S
Insulation Class		H
Dimensions (L*W*H)	mm	605 x 330 x 565
Weight	kg	57
Wire Diameters	mm	0,8 / 1,0 / 1,2 / 1,6

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments (Water Cooled)	This order code covers the welding machine and all of the equipments (Gas Cooled)									
3021000092	3021000091	1021000057	1020900003	1024300007	2020900066	1051300003 (Ar) 1051300015 (CO2)	2020901329	2020900963 (Water Cooled) 2020900964 (Gas Cooled)	1051900012 (Water Cooled) 1051900011 (Gas Cooled)	6051900088 (Optional) 6051900107 (Optional)